

## Smart "Compact" range without display CB12 Smart Part number 88974023



- "Modular" versions designed for application-specific functions
- No display or parameter-setting buttons to avoid tampering by unauthorised users

	Туре	Input	Output	Supply
88974021	CB12 Smart	8 digital (including 4 analogue)	4 relays 8 A	24 V DC
88974023	CB12 Smart	8 digital	4 relays 8 A	100 →240 V AC
88974024	CB12 Smart	8 digital	4 relays 8 A	24 V AC
88974031	CB20 Smart	12 digital (including 6 analogue)	8 relays 8 A	24 V DC
88974033	CB20 Smart	12 digital	8 relays 8 A	100 →240 V AC
88974034	CB20 Smart	12 digital	8 relays 8 A	24 V AC

## General environment characteristics for CB, CD, XD, XB, XR and XE product types

General environment characteristics for CB, C	
Certifications	UL, CSA GL: except for 88 970 32x (pending)
Conformity with the low voltage directive	In accordance with 73/23/EEC: EN (IEC) 61131-2 (Open equipment)
Conformity with the EMC directive	In accordance with 89/336/EEC: EN (IEC) 61131-2 (Zone B) EN (IEC) 61000-6-2, EN (IEC) 61000-6-3 (*) EN (IEC) 61000-6-4 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Earthing	Not included
Protection rating	In accordance with IEC/EN 60529: IP40 on front panel IP20 on terminal block
Overvoltage category	3 in accordance with IEC/EN 60664-1
Pollution	Degree: 2 in accordance with IEC/EN 61131-2
Max operating Altitude	Operation: 2000 m Transport: 3048 m
Mechanical resistance	Immunity to vibrations IEC/EN 60068-2-6, test Fc Immunity to shock IEC/EN 60068-2-27, test Ea
Resistance to electrostatic discharge	Immunity to ESD IEC/EN 61000-4-2, level 3
Resistance to HF interference	Immunity to radiated electrostatic fields IEC/EN 61000-4-3 Immunity to fast transients (burst immunity) IEC/EN 61000-4-4, level 3 Immunity to shock waves IEC/EN 61000-4-5 Radio frequency in common mode IEC/EN 61000-4-6, level 3 Voltage dips and breaks (AC) IEC/EN 61000-4-11 Immunity to damped oscillatory waves IEC/EN 61000-4-12
Conducted and radiated emissions	Class B (*) in accordance with EN 55022/11 group 1 (*) Except configuration (88 970 1.1 or 88 970 1.2) + (88 970 250 or 88 970 270) + 88 970 241 class A (class B in a metal enclosure)
Operating temperature	-20 →+55°C (+40°C in a non-ventilated enclosure) in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Storage temperature	-40 →+70°C in accordance with IEC/EN 60068-2-1 and IEC/EN 60068-2-2
Relative humidity	95% max. (no condensation or dripping water) in accordance with IEC/EN 60068-2-30
Mounting	On symmetrical DIN rail, 35 x 7.5 mm and 35 x 15 mm, or on panel (2 x Ø 4 mm)
Screw terminals connection capacity	Flexible wire with ferrule =  1 conductor: 0.25 to 2.5 mm <sup>2</sup> (AWG 24AWG 14)  2 conductors 0.25 to 0.75 mm <sup>2</sup> (AWG 24AWG 18)  Semi-rigid wire =  1 conductor: 0.2 to 2.5 mm <sup>2</sup> (AWG 25AWG 14)  Rigid wire =  1 conductor: 0.2 to 2.5 mm <sup>2</sup> (AWG 25AWG 14)  2 conductors 0.2 to 1.5 mm <sup>2</sup> (AWG 25AWG 16)
	Tightening torque = 0.5 N.m (4.5 lb-in) (tighten using screwdriver diam. 3.5 mm)

General characteristics		
See page 22, except:		
Certifications	UL, CSA	
Operating temperature	-30 →+70°C (DC) ; -20 →+70° C (AC) ; Operating temperature @ 100% (Relays 6A) Operating temperature @ 66% (Relays 8A)	
Storage temperature	-40 →+80°C	
Processing characteristics of CB, CD, XD & XB pr		
LCD display	CD, XD: Display with 4 lines of 18 characters	
Programming method	Ladder or FBD/SFC (Grafcet)	
Program size	Ladder: 120 lines	
	FBD: CB, CD: 350 typical blocks XB, XD: 700 typical blocks	
Program memory	Flash EEPROM	
Removable memory	EEPROM	
Data memory	368 bits/200 words	
Back-up time in the event of power failure	Program and settings in the controller: 10 years Program and settings in the plug-in memory: 10 years Data memory: 10 years	
Cycle time	Ladder: typically 20 ms	
Response time	FBD: 6 →90 ms Input acquisition time + 1 to 2 cycle times	
Clock data retention	10 years (lithium battery) at 25 °C	
Clock drift	Drift < 12 min/year (at 25 °C) 6 s/month (at 25 °C with user-definable correction of drift)	
Timer block accuracy	1% ± 2 cycle times	
Start up time on power up	< 1,2 s	
Characteristics of products with AC power suppl	ed	
Supply		
Nominal voltage	24 V AC	100 →240 V AC
Operating limits	-15% / +20% or 20.4 V AC→28.8 V AC	-15% / +10% or 85 V AC→264 V AC
Supply frequency range	50/60 Hz (+4% / -6%) or 47 →53 Hz/57 →63 Hz	50/60 Hz (+ 4% / - 6%) or 47 →53 Hz/57 →63 Hz
Immunity from micro power cuts  Max. absorbed power	10 ms (repetition 20 times) CB12-CD12-XD10-XB10: 4 VA	10 ms (repetition 20 times) CB12-CD12-XD10-XB10: 7 VA
Max. ausurbeu puwei	CB20-CD20: 6 VA  XD10-XB10 with extension - XD26-XB26: 7.5 VA  XD26-XB26 with extension: 10 VA	CB20-CD20: 11 VA  XD10-XB10 with extension - XD26-XB26: 12 VA  XD26-XB26 with extension: 17 VA
Isolation voltage	1780 V AC	1780 V AC
Inputs		
Input voltage	24 V AC (-15% / +20%)	100 →240 V AC (-15% / +10%)
Input current	4.4 mA @ 20.4 V AC 5.2 mA @ 24.0 V AC	0.24 mA @ 85 V AC 0.75 mA @ 264 V AC
To Provide the	6.3 mA @ 28.8 V AC	
Input impedance Logic 1 voltage threshold	4.6 kΩ ≥ 14 V AC	350 kΩ ≥ 79 V AC
Making current at logic state 1	> 2 mA	> 0.17 mA
Logic 0 voltage threshold	≤5 V AC	≤ 20 V AC (≤ 28 V AC: XE10, XR06, XR10, XR14)
Release current at logic state 0	< 0.5 mA	< 0.5 mA
Response time with LADDER programming	50 ms	50 ms
Response time with function blocks programming	State 0 →1 (50/60 Hz)  Configurable in increments of 10 ms	State 0 →1 (50/60 Hz) Configurable in increments of 10 ms
	50 ms min. up to 255 ms State 0 →1 (50/60 Hz)	50 ms min. up to 255 ms State 0 →1 (50/60 Hz)
Maximum counting frequency	In accordance with cycle time (Tc) and input response time (Tr) : 1/((2 x Tc) + Tr)	In accordance with cycle time (Tc) and input response time (Tr): 1/ ((2 x Tc) + Tr)
Sensor type Input type	Contact or 3-wire PNP Resistive	Contact or 3-wire PNP Resistive
HISSI WSC	110000UVC	1 COOK VE
	None	None
Isolation between power supply and inputs Isolation between inputs	None None	None None
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions	None Yes	None Yes
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator	None Yes On LCD screen for CD and XD	None
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the e	None Yes On LCD screen for CD and XD ntire range	None Yes
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the education with the second supplies t	None Yes On LCD screen for CD and XD  ntire range  5 →30 V DC 24 →250 V AC	None Yes
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the editor was breaking voltage Breaking current	None Yes On LCD screen for CD and XD  ntire range  5 →30 V DC 24 →250 V AC CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays, 2 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays	None Yes
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the editor where the service of the	None Yes On LCD screen for CD and XD  ntire range  5 →30 V DC 24 →250 V AC  CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A	None Yes
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the editor and the second of the	None Yes On LCD screen for CD and XD  ntire range  5 →30 V DC 24 →250 V AC  CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays Utilization category DC-12: 24 V, 1.5 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A  12 A for O8, O9, OA	None Yes
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the editory and the search of th	None Yes On LCD screen for CD and XD  ntire range  5 →30 V DC 24 →250 V AC  CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A 12 A for O8, O9, OA	None Yes
Isolation between power supply and inputs Isolation between inputs Protection against polarity inversions Status indicator Characteristics of relay outputs common to the editor and the second of the	None Yes On LCD screen for CD and XD  ntire range  5 →30 V DC 24 →250 V AC  CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays Utilization category DC-12: 24 V, 1.5 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A  12 A for O8, O9, OA	None Yes

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Mechanical life	10,000,000 (operations)		
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV		
Response time			
response time	Make 10 ms		
	Release 5 ms		
Built-in protections	Against short-circuits: None		
	Against overvoltages and overloads: None		
	-		
Status indicator	On LCD screen for CD and XD		
Characteristics of product with DC power supplie	d		
ondituotoriotico or product with 50 power cuppilo	<b>u</b>		
Supply			
Nominal voltage	12 V DC	24 V DC	
Operating limits	-13% / +20%	-20% / +25%	
operating minus	or 10.4 V DC→14.4 V DC (including ripple)	or 19.2 V DC→30 V	DC (including ripple)
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Immunity from micro power cuts	≤ 1 ms (repetition 20 times)	≤ 1 ms (repetition 20	times)
Max. absorbed power	CB12 with solid state outputs: 1.5 W	CB12-CD12-CD20 with solid state outputs - XD10-XB10 with solid state outputs: 3 W	
	CD12: 1.5 W	XD10-XB10 with relay outputs: 4 W	
	CD20: 2.5 W	XD26-XB26 with soli	
			·
	XD26-XB26: 3 W		ay outputs - XD26 with relay outputs: 6 W
	XD26-XB26 with extension: 5 W	XD10-XB10 with ext	ension: 8 W
	XD26 with solid state outputs: 2.5 W	XD26-XB26 with ext	ension: 10 W
Drataction against palarity inversions	Yes	Yes	
Protection against polarity inversions	res	res	
Digital inputs (I1 to IA and IH to IY)			
Input voltage	12 V DC (-13% / +20%)		24 V DC (-20% / +25%)
Input current	3.9 mA @ 10.44 V DC		2.6 mA @ 19.2 V DC
	4.4 mA @ 12.0 V DC		3.2 mA @ 24 V DC
	5.3 mA @ 14.4 VDC		4.0 mA @ 30.0 VDC
Input impedance	2.7 kΩ		7.4 kΩ
Logic 1 voltage threshold	≥7 V DC		≥ 15 V DC
Making current at logic state 1	≥ 2 mA		≥ 2.2 mA
Logic 0 voltage threshold	≤ 3 V DC		≤5 V DC
Release current at logic state 0	< 0.9 mA		< 0.75 mA
Response time	1 →2 cycle times		1 →2 cycle times
•	Inputs I1 & I2: Ladder (1 kHz) & FBD (up to 6	l/∐\	Inputs I1 & I2: Ladder (1 kHz) & FBD (up to 6 kHz)
Maximum counting frequency			
	Inputs I3 to IA & IH to IY: In accordance with	cycle time (Tc) and	Inputs I3 to IA & IH to IY: In accordance with cycle time (Tc) and
	input response time (Tr): 1/ ((2 x Tc) + Tr)		input response time (Tr): 1/ ((2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP		Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1		Type 1
Input type	Resistive		Resistive
Isolation between power supply and inputs	None		None
Isolation between inputs	None		None
Protection against polarity inversions	Yes		Yes
Status indicator	On LCD screen for CD and XD		On LCD screen for CD and XD
Analogue or digital inputs (IB to IG)			
CB12-CD12-XD10-XB10	4 inputs IB →IE		4 inputs IB →IE
CB20-CD20-XB26-XD26	6 inputs IB →IG		6 inputs IB →IG
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Inputs used as analogue inputs			
Measurement range	$(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$		$(0 \rightarrow 10 \text{ V}) \text{ or } (0 \rightarrow \text{V power supply})$
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Input impedance	14 kΩ		12 kΩ
Input voltage	14.4 V DC max.		30 V DC max.
Value of LSB	14 mV, 4 mA		29 mV, 4 mA
Input type	Common mode		Common mode
Resolution	10 bits at max. input voltage		10 bits at max. input voltage
	' '		
Conversion time	Controller cycle time		Controller cycle time
Accuracy at 25°C	± 5%		± 5%
Accuracy at 55°C	± 6.2%		± 6.2%
-			
Repeat accuracy at 55 °C	± 2%		± 2%
Isolation between analogue channel and power supply	None		None
Cable length	10 m maximum, with shielded cable (sensor	not isolated)	10 m maximum, with shielded cable (sensor not isolated)
<u> </u>	,		
Protection against polarity inversions	Yes		Yes
Potentiometer control	2.2 kΩ/0.5 W (recommended)		2.2 kΩ/0.5 W (recommended)
	10 kΩ max.		10 kΩ max.
Inputs used as digital inputs			
Input voltage	12 V DC (-13% / +20%)		24 V DC (-20% / +25%)
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Input current	0.7 mA @ 10.44 VDC		1.6 mA @ 19.2 VDC
	0.9 mA @ 12.0 VDC		2.0 mA @ 24.0 V DC
	1.0 mA @ 14.4VDC		2.5 mA @ 30.0 VDC
Input impedance	14 kΩ		12 kΩ
Logic 1 voltage threshold	≥7 V DC		≥ 15 VDC
Making current at logic state 1	≥ 0.5 mA		≥ 1.2 mA
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Logic 0 voltage threshold	≤ 3 V DC		≤ 5 V DC
Release current at logic state 0	≤ 0.2 mA		≤ 0.5 mA
Response time	1 →2 cycle times		1 →2 cycle times
·	*		•
Maximum counting frequency	In accordance with cycle time (Tc) and input	response time (1r):	In accordance with cycle time (Tc) and input response time (Tr):
	1/ ( (2 x Tc) + Tr)		1/ ( (2 x Tc) + Tr)
Sensor type	Contact or 3-wire PNP		Contact or 3-wire PNP
Conforming to IEC/EN 61131-2	Type 1		Type 1
Input type	Resistive		Resistive
Isolation between power supply and inputs	None		None
Isolation between inputs	None		None

		www.crouzet.com
Protection against polarity inversions	Yes	Yes
Status indicator	On LCD screen for CD and XD	On LCD screen for CD and XD
Characteristics of relay outputs common to the	entire range	
Max. breaking voltage	5 →30 V DC 24 →250 V AC	
Max. Output Common Current	12A for O8, O9, OA	
Breaking current	CB-CD-XD10-XB10-XR06-XR10: 8 A XD26-XB26: 8 x 8 A relays, 2 x 5 A relays XE10: 4 x 5 A relays XR14: 4 x 8 A relays, 2 x 5 A relays	
Electrical durability for 500 000 operating cycles	Utilization category DC-12: 24 V, 1.5 A Utilization category DC-13: 24 V (L/R = 10 ms), 0.6 A Utilization category AC-12: 230 V, 1.5 A Utilization category AC-15: 230 V, 0.9 A	
Minimum switching capacity	10 mA (at minimum voltage of 12 V)	
Minimum load	12 V, 10 mA	
Maximum rate	Off load: 10 Hz At operating current: 0.1 Hz	
Mechanical life	10,000,000 (operations)	
Voltage for withstanding shocks	In accordance with IEC/EN 60947-1 and IEC/EN 60664-1: 4 kV	
Response time	Make 10 ms Release 5 ms	
Built-in protections	Against short-circuits: None Against overvoltages and overloads: None	
Status indicator	On LCD screen for CD and XD	
Digital / PWM solid state output		
PWM solid state output*	CB12: O4	CD12-XD10-XB10: O4
	XD26: O4 →O7	CD20-XD26-XB26: O4 →O7
* Only available with "FBD" programming language	* Only available with "FBD" programming language	
Breaking voltage	10.4 →30 V DC	19.2 →30 V DC
Nominal voltage	12-24 VDC	24 V DC
Nominal current	0.5 A	0.5 A
Max. breaking current	0,625 A	0,625 A
Voltage drop	≤ 2 V for I = 0.5 A (at state 1)	≤ 2 V for I = 0.5 A (at state 1)
Response time	Make ≤ 1 ms Release ≤ 1 ms	Make ≤ 1 ms Release ≤ 1 ms
Built-in protections	Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load	Against overloads and short-circuits: Yes Against overvoltages (*): Yes Against inversions of power supply: Yes (*) In the absence of a volt-free contact between the logic controller output and the load
Min. load	1 mA	1 mA
Maximum incandescent load	0,2 A / 12 V DC 0,1 A / 24 V DC	0,1 A / 24 V DC
Galvanic isolation	No	No
PWM frequency	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz	14.11 Hz 56.45 Hz 112.90 Hz 225.80 Hz 451.59 Hz 1806.37 Hz
PWM cyclic ratio	0 →100% (256 steps for CD, XD and 1024 steps for XA)	$0 \rightarrow$ 100% (256 steps for CD, XD and 1024 steps for XA)
PWM accuracy at 120 Hz	< 5% (20% →80%) load at 10 mA	< 5% (20% →80%) load at 10 mA
PWM accuracy at 500 Hz	< 10% (20% →80%) load at 10 mA	< 10% (20% →80%) load at 10 mA
Status indicator	On LCD screen for XD	On LCD screen for CD and XD

Type	Description	Code
M3 SOFT	Multilingual programming software containing specific library functions (CD-ROM)	88970111
PA	EEPROM memory cartridge	88970108
PA	3 m serial link cable: PC →Millenium 3	88970102
PA	3 m USB link cable: PC →Millenium 3	88970109
PA	Millenium 3 →Bluetooth interface (class A 10 m)	88970104

## Comments

\* to be marketed 1st quarter 2006

Dimension Diagram : CB12 Smart

